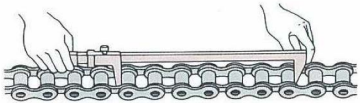


- When measuring the length, measure with 6 to 10 links so that the measurement error is minimized.



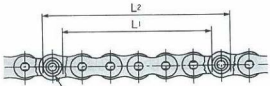
Figure

Measuring 6 links with vernier calipers

- Calculate the stretch of chain.

$$\text{Chain} = \frac{\text{Measured Length} - \text{Standard Length}}{\text{Standard Length}} \times 100 (\%)$$

$$\text{Standard Length} = \text{Chain Pitch} \times \text{Number of Link}$$



Roller

Measuring the chain length

Figure